

Description				Engine @£45/h	
Ease crankcase to clear crank webs. Notch crankcase for shells, drill oil holes etc. Grind thrust washers to achieve correct end float. Fit flywheel to crank, make up bolts to length. Clean crankcase. Strip mag drive, order bearings, measure up for new shaft. Clean and shot blast magdrive housing, paint. Offer up remote oil filter take off, ease crankcase for fitting. Dummy fit cam, machining needed on centre brg to fit. Dummy build with rod, piston, block and head to check clearance. Remove all valves, studs etc from head. Machine head to clear pistons. Please note - valve guides very tired.				36	
Total hours				36.00	
Materials		Block work at cost -		Camshaft credit	-500.00
Remote oil filter take off to fit	175.00	Bore for liners	240.00	Mains, big ends & thrusts	165.00
		Modify new liners	105.00	Block nuts	10.50
		Fit liners	30.00	Head studs	150.00
		Machine conrod slots	120.00	8 x recon followers (ground faces)	160.00
		Bore & finish hone	120.00	Mag drive bearings	95.00
Enviro: waste/cleaning		Reface block	75.00	Total Materials	£945.50
VAT No 733 6384 25				MATERIALS + LABOUR	£2,565.50
Bank Details HSBC Sort code 40-47-09 Acc no 61394282				VAT @ 20 %	£513.10
TERMS - 14 days from invoice date.				TOTAL INVOICE	£ 3,078.60